



QUICK START GUIDE

TWO PART BUTTON NUT INSTALLATION

Q5G17001-

PARTS NEEDED



M10x45 - (Z00037) DESSA CLAW
or M10x30 - (Z00040) UBIX CLAW
countersunk bolt



Steel top nut
(Z00148)



Composite spacer
(Z00149-Z00157)



6mm
Allen key



Bondloc B270
adhesive (Z00020)



Angle
Grinder



Vice

STEP BY STEP GUIDE

1/5

- Hold securely in a vice or a similar device.



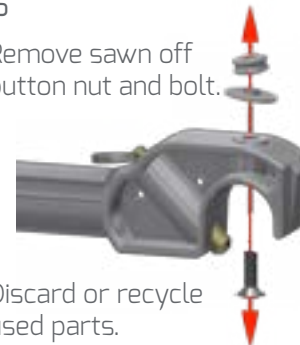
- Cut through the bolt with an angle grinder fitted with a metal cutting abrasive disc.



LOCK THE BRACE BEAM IN A VICE BEFORE USING THE ANGLE GRINDER. APPROPRIATE PPE IS TO BE WORN AT ALL TIMES DURING THE PROCESS.

2/5

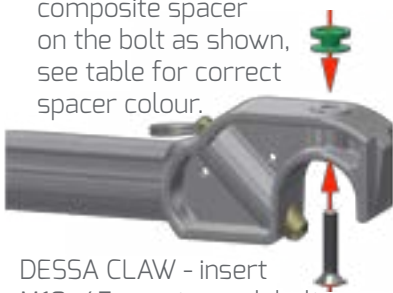
- Remove sawn off button nut and bolt.



- Discard or recycle used parts.

3/5

- Place the coloured composite spacer on the bolt as shown, see table for correct spacer colour.



- DESSA CLAW - insert M10x45 countersunk bolt into brace claw / UBIX CLAW - insert M10x30 countersunk bolt into brace claw.

Part Code	Colour
Z00149	1.57m
Z00150	2.07m
Z00151	2.57m
Z00152	3.07m
Z00153	1.0m
Z00154	1.5m
Z00155	2.0m
Z00156	2.5m
Z00157	3.0m

4/5

- Apply two drops of Bondloc B270 to thread of bolt.



5/5

- Install steel top nut, tightening to touch fit only with the spacer.



DESSA instructional video: <http://www.dessa.co.uk/wp-content/uploads/2017/04/DVA17000EN.mp4>